

Date: Monday, 11/21/2005 1:31:46 PM
 User: Linda Lacelle

Process Sheet

| | | | |
|-----------------------|---------------------------------------|------------------|----------------|
| Customer | : CU-DAR001 Dart Helicopters Services | Drawing Name | : MOUNTING LUG |
| Job Number | : 24882 | | |
| Estimate Number | : 10838 | | |
| P.O. Number | : N/A | Part Number | : D31741 |
| This Issue | : 11/21/2005 S.O. No. : N/A | Drawing Number | : D3174 REV. A |
| Prsht Rev. | : NC | Project Number | : N/A |
| First Issue | : N/A Type : MACHINED PARTS | Drawing Revision | : A |
| Previous Run | : N/A | Material | : N/A |
| Written By | : SEE COMMENT BELOW | Due Date | : 11/28/2005 |
| Checked & Approved By | : SEE COMMENT BELOW | Qty: | 20 Um: Each |
| Comment | : Est:A 03.01.29 New issue KJ/RF | | |

Additional Product

Job Number:



| | | |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

| | | |
|-----|----|------------|
| 1.0 | PG | PURCHASING |
|-----|----|------------|



Comment: PURCHASING

Issue P/O: 146

Email or ship DXF file to vendor

Laser Cut D3174-1 per Dwg D3174

Material release note required

L

05.11.22

| | | |
|-----|--------|--------------|
| 2.0 | D31741 | Mounting Lug |
|-----|--------|--------------|



Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)
 Mounting Lug

| | | |
|-----|-------------|-----------------------|
| 3.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

C206/01/05

22

| | | |
|-----|-----|-------------------|
| 4.0 | QC6 | DIMENSIONAL CHECK |
|-----|-----|-------------------|



Comment: DIMENSIONAL CHECK

Inspect dimensions per template D3174-1T1

J06-01.17 22

| | | |
|-----|-------------|-------------------------------|
| 5.0 | SMALL FAB 1 | SMALL & MEDIUM FAB RESOURCE 1 |
|-----|-------------|-------------------------------|



Comment: SMALL & MEDIUM FAB RESOURCE 1

Deburr if necessary

SAD 06:01:00 22

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Chief Eng / Prod Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: DP Date: 06/01/24
 QA: N/C Closed: _____ Date: _____

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Chief Eng | Approval QC Inspector |
| | | | Initial Chief Eng | Action Description Chief Eng | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

NOTE: Date & initial all entries

Date: Monday, 11/21/2005 1:31:46 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 24882

Part Number: D31741

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WS6

C 206/01/23

(22)

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

SAC 06/01/24

(22)

DD 06/01/24 (22)

Job Completion



□□□□□□□□

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Nov 18, 2005
09:21 am

| | | | |
|-------------------|----------------|------------------------------|----------------|
| Work Order No | : 0024882 | Department Code: | |
| Project Name | : D3174-1 | Burden Flags | : NNNNNNNN |
| Project For | : WK549 | WO Status | : Open |
| Work Order Type | : Main | Invoice State | : Not Invoiced |
| Main WO Number | : | Invoice Date | : |
| House Part Number | : D3174-1 | Invoice Number | : |
| Description | : Mounting Lug | Invoice Amount | : 0.00 |
| Manufactured | : Yes | | |
| Amount Req'd | : 6 | Order Entry No | : |
| Amount Done | : 0 | OE Value | : 0.00 |
| Start Date | : 11-18-05 | | |
| Est Finish Date | : 12-10-05 | Est Margin | : 0.000% |
| Act Finish Date | : | Actual Margin | : 0.000% |
| Drawings Req'd | : No | | |
| Ok for Approval | : | | |
| Approval Rec'd | : | \$0 Posted to Finished Goods | |

| | Estimated | Actual | Var. % | Posted | To Post |
|---------------------|-----------|--------|--------|--------|---------|
| ===== | ===== | ===== | ===== | ===== | ===== |
| Material Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours : | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours : | 0.00 | 0.00 | 0.00 | | |
| Production Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours : | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours : | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours : | 0.00 | 0.00 | 0.00 | | |
| CNC : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours : | 0.00 | 0.00 | 0.00 | | |
| Misc. : | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ===== | ===== | ===== | ===== | | |
| Burden : | 0.00 | 0.00 | 0.00 | | |
| ===== | ===== | ===== | ===== | | |
| Total Cost : | 0.00 | 0.00 | 0.00 | | |
| Margin : | 0.000 | 0.000 | | | |
| Selling Cost : | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|--------------------------|-----------|--------|
| Labour Hrs/Amount Done : | 0.00 | 0.00 |
| Profits/(Loss) : | 0.00 | 0.00 |

YEN HUA CORP.

INTEGRIS METALS LTD.

INSPECTION CERTIFICATE

90250188

THESE COILS BUILT STAINLESS STEEL SHEET ARE MANUFACTURED
UNDER THE ISO 9001 ON MAIN BODY WITH BACK-PASS
SLITTED EDGE AND 304/316 FINISH WITH PAPER INTERLEAVED,
SLITTED EDGE
AIR 3M

工廠: 臺灣新竹縣新豐鄉新豐村
468 SHAN AN RD. LU CHU HSIANG
KAOHSIUNG TAIWAN R.O.C.
TEL: 886-936-8888 FAX: 886-936-8888
CERTIFICATE NO: 90250188
DATE OF ISSUE: 08/18/2004

| ITEM NO. | SIZE | NO. | Weight (P.W.) | Hem No. | D NO. | Physical Properties | | | | | | Chemical Composition | | | | | | | |
|-----------|-------|-----|------------------|-----------|--------------|----------------------|----------------------|-----|----|-----|------|----------------------|------|-------|------|------|------|------|--|
| | | | | | | Y.S. | T.S. | EL. | HB | HV | C | SI | MO | P | S | N | Cr | N | |
| AS 304 2B | | | | | | (N/mm ²) | (N/mm ²) | (%) | | | %102 | %102 | %102 | %1000 | %100 | %100 | %102 | %102 | |
| 045-4209 | 1.673 | 1 | 2.967 | YU132533 | 345216448-4 | 265 | 608 | 58 | 61 | 150 | 3.9 | 46 | 115 | 24 | 4 | 607 | 1827 | 3.2 | |
| 045-4209 | 1.645 | 1 | 2.106 | YU122840 | 345216389-5 | 280 | 600 | 57 | 60 | 155 | 4.2 | 46 | 118 | 24 | 8 | 628 | 1828 | 2.8 | |
| 045-4209 | 1.657 | 1 | 2.502 | YU122845 | 355225354-3 | 285 | 635 | 64 | 62 | 150 | 4.5 | 46 | 126 | 30 | 3 | 615 | 1827 | 2.5 | |
| 045-4209 | 1.655 | 1 | 2.164 | YU131855 | 355225322-2 | 312 | 694 | 64 | 63 | 163 | 4.5 | 46 | 107 | 32 | 7 | 612 | 1834 | 2.2 | |
| 045-4209 | 1.655 | 1 | 2.164 | YU131855 | 355225322-3 | 312 | 694 | 64 | 63 | 163 | 4.5 | 46 | 107 | 32 | 7 | 612 | 1834 | 2.2 | |
| 045-4209 | 1.644 | 1 | 2.117 | YU131855 | 355225322-4 | 312 | 694 | 64 | 63 | 163 | 4.5 | 46 | 107 | 32 | 7 | 612 | 1834 | 2.2 | |
| 045-4209 | 1.680 | 1 | 2.283 | YU122842 | 355225308-4 | 277 | 655 | 64 | 77 | 145 | 4 | 47 | 112 | 28 | 4 | 621 | 1815 | 2.9 | |
| 045-4209 | 1.657 | 1 | 2.165 | YU1228031 | 355225303-5 | 290 | 600 | 53 | 62 | 150 | 4.2 | 46 | 114 | 32 | 5 | 610 | 1813 | 1.7 | |
| 045-4209 | 1.630 | 1 | 2.183 | YU132880 | 355225308-11 | 261 | 627 | 55 | 60 | 154 | 4.4 | 50 | 113 | 30 | 5 | 601 | 1811 | 2.5 | |
| 045-4209 | 1.630 | 1 | 2.158 | YU132880 | 355225308-9 | 261 | 627 | 55 | 60 | 154 | 4.4 | 50 | 113 | 30 | 5 | 601 | 1811 | 2.5 | |
| 045-4209 | 1.391 | 1 | 2.087 | YU132880 | 355225308-12 | 261 | 627 | 55 | 60 | 154 | 4.4 | 50 | 113 | 30 | 5 | 601 | 1811 | 2.5 | |
| 045-4209 | 1.665 | 1 | 2.280 | YU122845 | 355225307-12 | 306 | 655 | 63 | 63 | 165 | 4.9 | 45 | 108 | 24 | 6 | 617 | 1824 | 2.1 | |
| 045-4209 | 1.671 | 1 | 2.023 | YU122845 | 355225307-13 | 306 | 655 | 63 | 63 | 165 | 4.9 | 45 | 108 | 24 | 5 | 617 | 1824 | 2.1 | |
| 045-4209 | 1.575 | 1 | 2.031 | YU122845 | 355225307-14 | 306 | 655 | 63 | 63 | 165 | 4.9 | 45 | 108 | 24 | 5 | 617 | 1824 | 2.1 | |
| 045-4209 | 1.575 | 1 | 2.031 | YU122845 | 355225307-15 | 306 | 655 | 63 | 63 | 165 | 4.9 | 45 | 108 | 24 | 5 | 617 | 1824 | 2.1 | |
| 045-4209 | 1.623 | 1 | 2.157 | YU132888 | 355225303-11 | 294 | 646 | 63 | 62 | 161 | 4.2 | 51 | 115 | 31 | 3 | 602 | 1823 | 2.8 | |

NO MECHANICAL CONTAMINATION
STAINLESS STEEL SHEET MANUFACTURED UNDER THE ISO 9001 ON MAIN BODY WITH BACK-PASS
SLITTED EDGE AND 304/316 FINISH WITH PAPER INTERLEAVED,
SLITTED EDGE
AIR 3M

16ya 304 & 4 51

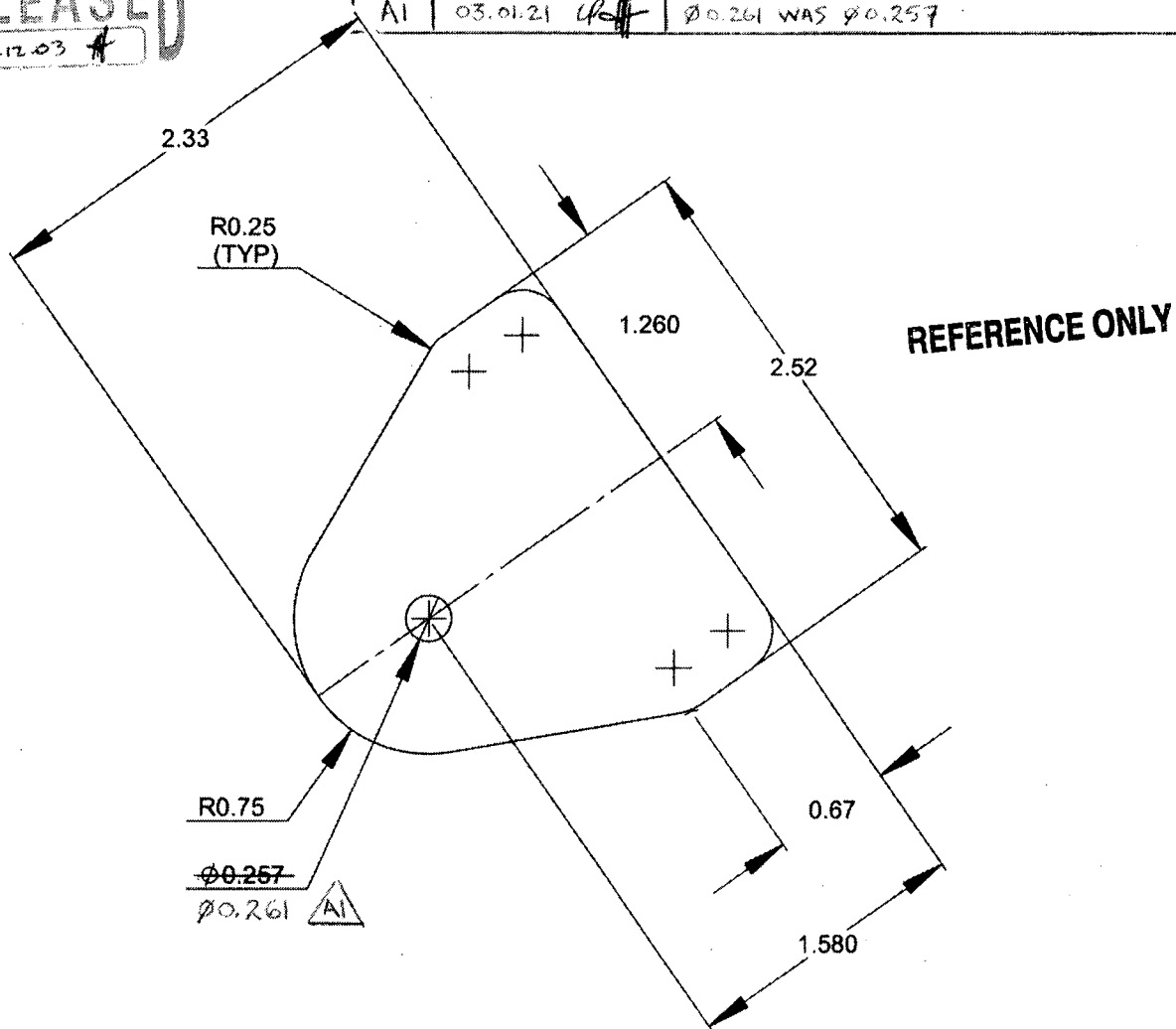
100A 186, 184, 141A

YEN HUA CORP.
in San Francisco



| | | | |
|---------------------|-----------------------|---|------------------------|
| DESIGN <i>UP</i> | DRAWN BY <i>UP</i> | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED <i>#</i> | APPROVED <i>#</i> | DRAWING NO. D3174 | REV. A SHEET 1 OF 1 |
| DATE 02.12.03 | | TITLE MOUNTING LUG | SCALE 1:1 |
| A | 02.12.03 | NEW ISSUE | |
| AI | 03.01.21 <i>UP</i> | Ø0.261 WAS Ø0.257 | |

RELEASED
02.12.03 *#*



D3174-1 MOUNTING LUG

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET 0.063 THICK
(REF. DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005-0.010 MAX
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

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